

SOFTWARE

PHAWorks Lite

PHAWorks Lite[®] is an alternative option to our flagship program, PHAWorks RA Edition, for those who don't require the features and flexibility of PHAWorks RA Edition. PHAWorks Lite allows you to easily start performing your studies and conduct both PHA and LOPA studies together in the same worksheet.

KEY BENEFITS

- Conduct PHA and LOPA studies in the same worksheet
- Benefit from the intuitive user interface
- Select from 11 PHA methods such as HAZOP, What If, FMEA, DHA, Safety / Hazard Analysis and others
- Convert your current PHAWorks 5 project files
- Import projects from other PHA software
- · Perform studies in Spanish
- · Switch between light and dark mode
- · Perform LOPA worksheet math automatically
- Assign colors to cells in risk matrices to indicate risk levels
- Drag and drop (move or copy) data
- Insert images in projects

PrimaTec

- Select multiple entries from drop-down lists or Entry Lists to enter into the worksheet
- Copy data between projects using Quick Copy

- Use master quick entry databases to enter repetitive entries
- Create references to other entries
- Option to print referenced text
- Navigate easily between worksheets
- · Export recommendation data to a CSV file
- Use standard reports or create your own custom reports
- · Generate multiple reports at once using report groups
- Copy data between projects using Quick Copy
- Create and apply risk rankings
- Zoom in and out to change the size of items in the window
- · Modify colors used in your projects
- Software configuration options
- · Optional automatic updates

ain Project	Sessions	Nodes Worksheet	Reports	K₂ A [*] A [*] 495 € Q € 5											
Node Parameter Lee Intention Do no	/el	e tank during filing e													_
Causes		C	LOPA?		Safeguards		Enablers			k Afte	r Safeguards	Scenario Risk			
Causes	uses Frequency	Consequences	LUPAY	Safeguards	IPL?	PFD	Enablers	Value	S	L	R	Frequency	Tolerance	RRR	R
L. Level transmitter, .T <u>TK</u> -104, fails to detect high level	1×10 ⁻²	1.1.1. Operator fatality		1.1.1.1. High level shutoff for tank, TK-104		1×10 ⁻²	Lack of PM on level transmitter LT TK-104	5	5	3	7	1.25×10 ⁻⁵	□ 1×10 ⁻⁶	8×10 ⁻¹	⁻² 11
				1.1.1.2. Operator action to stop pump, P-100		1×10 ⁻¹	Probability of ignition	5×10 ⁻¹							
				1.1.1.3. Plant fire brigade			Probability of personnel in affected area	5×10 ⁻¹							
							Probability of harm from exposure	1							
2. Tank level ndicating controller, JC TK-104, fails nechanically	1×10 ⁻³	2.1.1. Operator fatality	V	2.1.1.1. High level shutoff for tank, TK-104		1×10 ⁻²	Probability of ignition	5×10 ⁻¹	5	2	6	2.5×10 ⁻⁷	□ 1×10 ⁻⁶	None	No
				2.1.1.2. Operator action to stop pump, P-100		1×10 ⁻¹	Probability of personnel in affected area	5×10 ⁻¹							
				2.1.1.3. Plant fire brigade			Probability of harm from exposure	1							
. Pump P-100 fails n due to nechanical failure	1×10 ⁻³	3.1.1. Operator fatality	V	3.1.1.1. High level shutoff for tank, TK-104		1×10 ⁻²	Lack of PM on pump, P-10	1.5	5	3	7	1.88×10 ⁻⁶		5. 33×10	0
				3.1.1.2. Plant fire brigade			Probability of ignition	5×10 ⁻¹							
							Probability of personnel in affected area	5×10 ⁻¹							
							Probability of harm from exposure	5×10 ⁻¹							

Complete PHA and LOPA in the same worksheet

For more information, contact: Shawn Metzler (srm@primatech.com) 614.841.9800 | primatech.com